Dynamic Modeling of Vehicles and Damper

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Abstract: - The effect that the choice of suspension dampers has on a car's performance is an often misunderstood area. The increasing competitiveness of car category and the reduced opportunities for testing mean that the team that can optimise their damper setup the quickest is likely to have a large advantage across the entire usage. In the past the selection of dampers was done empirically. The increasing availability of computational power means that numerical simulation is now a viable method of optimising a vehicle before it arrives at the track. This paper outlines the development of the equations of motion for some simple vehicle models. It then demonstrates how these equations can be solved to estimate the road holding performance of a race car.

Although results for one particular vehicle have been studied, the focus throughout is to demonstrate numerical and computational techniques that can be used to optimise car's dampers. A degree of generality has been maintained while analysing these techniques so that they can be applied to a variety of different categories of car models.

INTRODUCTION

I.

To maximise road holding, a car's suspension must allow its tyres to follow the road profile. This is often achieved by using what is known as 'soft' suspension, or using shock absorbers that employ a low damping coefficient. Another consideration in maximising the road holding of a vehicle is to minimise the body roll of the chassis. Typically, this can be achieved by employing 'hard' suspension with higher damping coefficients. Both of these techniques are aimed at reducing the load fluctuations Most modern race cars employ dampers with non linear characteristics, which are often specified on a graph of force versus velocity, known as the damper curve. These are non-linear, in that they usually employ two different damping coefficients, one in the low velocity region of the curve, and another in the high speed region. Typically, these will have a higher damping coefficient at low velocities where body roll tends to occur, and a lower damping coefficient at higher velocity, where road disturbances tend to occur [1]. The damping coefficient is also often higher in rebound, which occurs as the damper is extending. between the tyre and the road. These adjustments can be made independently for each of the four dampers on the vehicle. This paper aims to select the most appropriate values for each of these four adjustable parameters. It also aims to outline a method of estimating the optimal damper characteristics, which can be used by car before they even arrive at the track, and also to account for the changes in the vehicle's setup due to changing track conditions [2]. This will therefore give these teams a big advantage for the entire motion.

The primary role of a damper on a vehicle is to oppose the undesirable motions of the suspended vehicle body and to control the oscillation of the sprung masses. As one of the most fundamental contributors to a vehicle's handling, dampers have been studied at great length. This began with the introduction of internal combustion engine driven vehicles in the late nineteenth century [3], when the increased speed available due to these engines made an undamped vehicle inherently unsafe. Since this time, dampers have undergone a number of significant transformations.

In modern vehicles, there are two major classifications of dampers, passive and active dampers. Passive damping systems function with fixed operating characteristics, such as damping coefficient. Although these characteristics may be nonlinear and can sometimes be adjusted by the operator, they will not change in real-time to adjust to the road conditions or the behaviour of a vehicle. This is in contrast to an active suspension system, where an adaptive control system is used to ensure that the optimum damping force is produced in real-time.

A historical review of the development of active and semiactive suspension systems is presented by Karnopp [4]. Passive damping systems are still the more common system, used on most family vehicles and even a large majority of cars.

As explained by Nowlan [5], some assumptions may be made. These are:

- The damping of the tyre is negligible
- The spring rate of the tyre is much higher than the spring rate of the suspension elements
- The sprung mass of the vehicle body is much higher than the unsprung mass of the wheel and axle.

II. MODELLING OF QUARTER CAR MODEL

Although for most practical purposes, the single degree of freedom vehicle representation is too simplistic to be completely meaningful, its results, and the method of derivation of these results are a necessary building block when studying more complicated systems [6]. The next simplest model to study is the two degree of freedom system given in Figure 1. This is also known as the quarter car model, as it may be thought of a representing the dynamics of a quarter of the car (for example, the front left quarter). The advantage of the Two-Degree of freedom quarter car model is that while still a relatively simple system to analyse, it allows a good approximation of the motion of both the chassis and the wheels of a vehicle.



Figure 1 Free body diagram for a Two-Degree of freedom quarter car model

2.1. Governing Equation of Motion

Using Newton's second law of motion, the equations of motion for the system shown in Figure 3.1, becomes: $m\ddot{x} = k(x - x) + c(\dot{x} - \dot{x}) - k(x - x) - c(\dot{x} - \dot{x})$

$$M_{u}x_{u} - k_{t}(x_{r} - x_{u}) + c_{t}(x_{r} - x_{u}) - k_{s}(x_{u} - x_{s}) - c_{s}(x_{u})$$
$$M_{s}\ddot{x}_{s} = k_{s}(x_{u} - x_{s}) + c_{s}(\dot{x}_{u} - \dot{x}_{s})$$

Assuming harmonic motion of base and the masses

$$x_i(t) = X_i e^{j\omega t}$$
; $i = r, u, s$

where X_i is the amplitude of harmonic motion

$$\begin{bmatrix} -m_u\omega^2 + k_t + k_s + j\omega(c_t + c_s) & -k_s - c_s j\omega \\ -k_s - c_s j\omega & -M_s\omega^2 + k_s + c_s j\omega \end{bmatrix} \begin{cases} x_u \\ x_s \end{cases} = \begin{cases} (k_t + j\omega c_t)x_r \\ 0 \end{cases}$$

The frequency response function (FRF) of the sprung mass of the quarter car model may be defined as the ratio of magnitude of sprung mass to the road profile, as given by;

$$H_s(\omega) = \left| \frac{x_s}{x_r} \right|$$

And the frequency response function of the unsprung mass of the quarter car model may be defined as the ratio of magnitude of unsprung mass to the road profile, as given by;

$$H_{s}(\omega) = \left| \frac{x_{u}}{x_{r}} \right|$$
$$(A) \begin{cases} x_{u} \\ x_{s} \end{cases} = \begin{cases} (k_{t} + j\omega c_{t})x_{r} \\ 0 \end{cases}$$

each side of the equation are multiplied by the inverse of A, we get

$$\begin{bmatrix} A \end{bmatrix}^{-1} \begin{bmatrix} A \end{bmatrix} \begin{bmatrix} x_u \\ x_s \end{bmatrix} = \begin{bmatrix} A \end{bmatrix}^{-1} \begin{bmatrix} (k_t + j\omega c_t) x_r \\ 0 \end{bmatrix}$$

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$$\begin{cases} x_u \\ x_s \end{cases} = \\ \frac{1}{\det A} \begin{bmatrix} -M_s \omega^2 + k_s + c_s j \omega & -k_s - c_s j \omega \\ -k_s - c_s j \omega & -m_u \omega^2 + k_t + k_s + j \omega \\ (c_t + c_s) \end{bmatrix} \\ \begin{cases} (k_t + j \omega c_t) x_r \\ 0 \end{cases} \end{bmatrix}$$

equation (5.11) becomes

$$\begin{cases} x_u \\ x_s \end{cases} = \frac{1}{\det A} \begin{cases} -M_s \omega^2 + k_s + c_s j \omega (k_t + j \omega c_t) \\ (k_s + c_s j \omega) (k_t + j \omega c_t) \end{cases}$$

where:

 $\det A = \left(-m_u\omega^2 + k_t + k_s + j\omega(c_t + c_s)\right)\left(-M_s\omega^2 + k_s + c_sj\omega\right) - \left(k_s + c_sj\omega\right)^2 \text{ there by resulting in}$ the frequency response functions of the two degrees of freedom given by equation



Figure 2 Frequency response function of the unsprung mass of the quarter car model

The frequency response functions show the ratio of magnitude of output displacement versus the input displacement. In this case the output displacement can be of any degrees of freedom of the system being studied. The input to the system is the amplitude of road profile fluctuations. Figure 2 shows the frequency response function of the unsprung mass for the two-degree of freedom quarter car model. Several different damping ratios have been plotted on the same axes to illustrate how the behaviour of the car may change due to different damping ratios. It is clearly visible in this graph that even a small change in damping ratio, from 0.46 to 1.09, can have a very drastic effect on the motion of the unsprung mass [7]. In the frequency range between 0 and approximately 3 H_z , the different damping ratios have very little effect. In the region approximately between 2 to 6 H_{z} , the lower damping ratio (of 0.62) will result in lower amplitude of displacement of the unsprung mass. In contrast, in the region beyond $6 H_z$, the higher damping ratio of 1.09 will result in less

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displacement of the unsprung mass. It can also be observed from this with the higher damping ratios there is a single local maximum for the FRF curve. Lowering the damping ratio may add a second local maximum at approximately 7 Hz, and the height of this increases as the amount of damping in the system decreases.



Figure 3 Frequency response function of the sprung mass of the quarter car model

The frequency response function of the sprung mass of the quarter car model is shown in Figure 3. It can be seen that there is a single peak in the FRF for all of the damping ratios examined. This peak occurs at approximately at the same frequency that is $2H_z$ regardless of the amount of damping applied. One important factor to note is that the lower the damping ratio, the higher the peak amplitude of the FRF. That is, that if the vehicle is subjected to random broadband input, most of the motion of the sprung mass will occur at a low frequency, and in order to control the movement of the sprung mass, a higher damping ratio is required.

III. MODELLING OF HALF CAR MODEL

Building upon these models in levels of complexity, the next is the half car model as illustrated in Figure 4. It can represent the left half or right half of the car. This is a four degree of freedom system. This model is an improvement on the quarter car model as it allows consideration of potentially different responses between the front and rear unsprung masses, as well as the heaving and pitching motions of the vehicle. These may occur due to differing unsprung masses, damping coefficients or spring rates at the front to the rear of the vehicle, or because the centre of gravity is forward or backwards of the centreline of the vehicle.



Figure 4 Four-Degree of freedom Half Car Model

Using Newton's second law of motion, the equations of motion of each of the four degrees of freedom may be defined as:

$$m_{r}\ddot{x}_{ur} = k_{tr}(x_{rr} - x_{ur}) + c_{tr}(\dot{x}_{rr} - \dot{x}_{ur}) - k_{r}(x_{ur} - x + b\theta) - c_{r}(\dot{x}_{ur} - \dot{x} + b\dot{\theta})$$
$$m_{f}\ddot{x}_{uf} = k_{tf}(x_{rf} - x_{uf}) + c_{tf}(\dot{x}_{rf} - \dot{x}_{uf}) - k_{f}(x_{ur} - x - a\theta) - c_{f}(\dot{x}_{uf} - \dot{x} - b\dot{\theta})$$

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$$M_{s}\ddot{x} = k_{r}(x_{ur} - x + b\theta) + c_{r}(\dot{x}_{ur} - \dot{x} + b\dot{\theta}) + k_{f}(x_{uf} - x - a\theta) + c_{f}(\dot{x}_{uf} - \dot{x} - b\dot{\theta})$$
$$J\ddot{\theta} = -k_{r}b(x_{ur} - x + b\theta) - c_{r}b(\dot{x}_{ur} - \dot{x} + b\dot{\theta}) + k_{f}a(x_{uf} - x - a\theta) + c_{f}a(\dot{x}_{uf} - \dot{x} - b\dot{\theta})$$

Equations may be separated into their output and input components

$$m_r \ddot{x}_{ur} + k_{tr} x_{ur} + c_{tr} \dot{x}_{ur} + k_r x_{ur} + k_r x + k_r b\theta + m_f \ddot{x}_{uf} + k_{tf} x_{uf} + c_{tf} \dot{x}_{uf} + k_f x_{uf} - k_f x - k_f a\theta$$

$$c_r \dot{x}_{ur} + c_r \dot{x} + c_r b\theta = k_{tr} x_{rr} + c_{tr} \dot{x}_{rr} + c_f \dot{x}_{uf} - c_f \dot{x} - c_f a\theta = k_{tf} x_{rf} + c_{tf} \dot{x}_{rf}$$

$$M_s \ddot{x} - k_r x_{ur} + k_r x - k_r b\theta - c_r \dot{x}_{ur} + c_r \dot{x} - c_r b\dot{\theta} - k_f x + k_f a\theta - c_f \dot{x} + c_f \dot{x} + c_f \dot{a} \dot{\theta} = 0$$

$$J \ddot{\theta} + k_r b x_{ur} - k_r b x + k_r b^2 \theta - c_r b \dot{x}_{ur} - c_r b \dot{x} + c_r b^2 \dot{\theta} - k_f a x_{uf}$$

$$+ k_f a x + k_f a^2 \theta - c_f a \dot{x}_{uf} + c_f a \dot{x} + c_f a^2 \dot{\theta} = 0$$

Assuming that the input displacements, and hence the motion of each of the degrees of freedom is harmonic; $x_i(t) = X_i e^{j\omega t}$

$$\begin{bmatrix} a_{11} & a_{12} & a_{13} & a_{4} \\ a_{21} & a_{22} & a_{23} & a_{24} \\ a_{31} & a_{32} & a_{33} & a_{34} \\ a_{41} & a_{42} & a_{43} & a_{44} \end{bmatrix} \begin{bmatrix} x_{ur} \\ x_{uf} \\ x \\ \theta \end{bmatrix} = \begin{bmatrix} (k_{tr} + j\omega c_{tr}) x_{rr} \\ (k_{tf} + j\omega c_{tf}) x_{rf} \\ 0 \\ 0 \end{bmatrix}$$
where,
$$a_{11} = -m_r \omega^2 + k_{tr} + k_r + j\omega (c_{tr} + c_r) \\ a_{22} = -m_f \omega^2 + k_{tf} + k_f + j\omega (c_{tf} + c_f) \\ a_{33} = -M_s \omega^2 + k_r + k_f + j\omega (c_r + c_f) \\ a_{44} = -J\omega^2 + k_r b^2 + k_f a^2 + j\omega (c_r b^2 + c_f a^2) \\ a_{21} = a_{12} = 0$$

$$a_{31} = a_{13} = -k_r - j\omega c_r$$

$$a_{41} = a_{14} = k_r b + j\omega c_r b$$

$$a_{23} = a_{32} = -k_f - j\omega c_f$$

$$a_{24} = a_{42} = -k_f a - j\omega c_f a$$

$$a_{34} = a_{43} = -k_r b + k_f a + j\omega (c_f a - c_r b)$$

The motions x_{rr} and x_{rf} refer to the irregularity of the road profile, because both wheels are driving over the same piece of road, it is assumed that x_{rf} is equal to x_{rr} .

$$f_1 = k_{tr} + j\omega c_{tr}$$

$$f_2 = k_{tf} + j\omega c_{ty}$$

Thereby resulting in the frequency response functions of the Four degrees of freedom given by equation

.

$$|H_{UR}(\omega)| = \begin{vmatrix} f_2(a_{11}a_{33}a_{44} - a_{11}a_{34}a_{43} - a_{31}a_{13}a_{44} + a_{31}a_{11}a_{43} + a_{41}a_{13}a_{34} + a_{31}a_{11}a_{43} + a_{41}a_{13}a_{34} + a_{31}a_{11}a_{43} + a_{41}a_{13}a_{34} + a_{41}a_{23}a_{34} + a_{41}a_{23}a_{34} + a_{41}a_{23}a_{34} + a_{41}a_{23}a_{34} + a_{41}a_{22}a_{33} - a_{41}a_{23}a_{34} + a_{41}a_{22}a_{34} - a_{41}a_{22}a_{34} - a_{41}a_{23}a_{34} + a_{41}a_{22}a_{34} - a_{41}a_{23}a_{34} + a_{41}a_{22}a_{34} - a_{41}a_{23}a_{34} - a_{41}a_{23}a_{34} + a_{41}a_{22}a_{34} - a_{41}a_{42}a_{42} + a_{41}a_{42}a_{42} - a_{41}a_{42}a_{42} + a_{41}a_{42}a_{42} - a_{41}a_{42}a_{42} + a_{41}a_{42}a_{42} - a_{41}a_{42}a_{42}a_{42} - a_{41$$

From above sets of equations D is the determinant of a's matrix from equations which is defines as $D = a_{11}a_{22}a_{33}a_{44} - a_{11}a_{22}a_{34}a_{43} - a_{11}a_{32}a_{23}a_{44} + a_{11}a_{32}a_{24}a_{43}$

$$+a_{11}a_{42}a_{23}a_{34} - a_{11}a_{42}a_{24}a_{33} - a_{31}a_{22}a_{13}a_{44} + a_{31}a_{22}a_{14}a_{43} + a_{31}a_{42}a_{13}a_{24} - a_{31}a_{42}a_{14}a_{24} + a_{41}a_{32}a_{13}a_{34} - a_{41}a_{22}a_{13}a_{34} - a_{41}a_{32}a_{13}a_{24} + a_{41}a_{32}a_{14}a_{23}$$

Ratio of amplitude of front unsprung mass to read profile displacements
$$1^{5} \int_{0}^{0} \int_{0}$$

Figure 5 FRF for the front unsprung mass for the half car model



Figure 6 FRF for the front unsprung mass for the half car model



Figure 7 FRF for the front unsprung mass for the half car model Ratio of amplitude of pitch profile to road profile displacements



Figure 8 FRF for the front unsprung mass for the half car model

Figure 5 is the frequency response function of the front unsprung mass of the vehicle. Similar to the Two-Degree of freedom system there are three regions in this graph. From 0 to 2 Hz, where there is no meaningful difference in the response of the system due to varying damper properties. From 2 to 6 Hz, where the response is highest from the more highly damped system, Beyond 6 Hz, the response is greatest from the lesser damped systems.

The response of the rear unsprung mass also follows similar pattern, as shown in Figure 6. It should be noted that the only difference in the model between the front and rear of the vehicle is the mass distribution that is the unsprung mass of the rear wheels is higher and the unsprung mass at the front wheel is lower compared to the front of the car. This affects not only the magnitude of the displacements of the unsprung masses, but also the damped natural frequencies, where these peaks occur.

Figure 7 and Figure 8 shows the frequency response functions for the heave and pitch modes of the sprung mass of the system respectively. The heave mode is the vertical displacement of the sprung mass, while the pitch mode refers to its angular displacement. The heave mode of the sprung mass of the Four-Degree of freedom system is very similar in meaning to the sprung mass of the Two-Degree of freedom quarter car model shown in Figure 1, and the frequency response functions confirm the same. In both cases, the peaks occur at approximately the same frequency. Also in both cases, the lower damping coefficients result in higher peak transmissibility, and the effect of this can be profound. Although it may be observed from Figure 4 that increasing the damping coefficients of the system will reduce the value of the peak heave response, it is evident from Figure 5.6 that the opposite is true when it comes to the pitching motion of the sprung mass. That is, increasing the damping coefficients of the system will increase the peak pitching response of the vehicle. Obviously, it is necessary to reach a compromise between these conflicting parameters.

IV. TYRE LOAD FLUCTUATIONS

The performance of a car tyre is inversely proportional to the variation of its contact force with the road. There have been many attempts at quantifying the effect of tyre load fluctuations. The evaluation criterion for the quarter car load fluctuation rate R_u as being,

$$R_u = \frac{k_t}{(M_s + m_u)g}\overline{\sigma}$$

This equation allows a quantitative analysis of the effect of varying the vehicle parameters. By minimising the value of R_s (or in the more general case R), the vehicle that has the lowest tyre load fluctuations can be considered. This will result in higher average traction available to the tyres. Obtaining the values of x_r and x_u in this equation depends on not only the FRF of the system, but also requires some information about the shape of the road profile. This is usually given in the form of a power spectral density of the size of the road profile irregularities.

4.1 Power spectral density

In order to make quantitative comparisons between different vehicle setups, it is necessary to have a realistic profile of the road surface characteristics [8]. This is most conveniently done by plotting the magnitude of displacement of the road profile in the frequency domain. This is known as the power spectral density (PSD) of the road surface. There have been many different attempts for creating a general PSD model for road profiles, and these have been studied at length.

The comparison is to be made of the performance of the same vehicle with several different dampers over a generic stretch of road. Therefore, any realistic approximation of the PSD of the road profile will provide sufficient results to make a comparison between these different damper set-ups. Care must be taken in the interpretation of these results however, as cars are required to compete on roads with varying roughness and bump characteristics. The most appropriate damper for one PSD road profile is not necessarily the best for another road.

Another complicating factor is that most approximations of road profile are given in terms of spatial frequency of the road profile disturbances. Spatial frequency is the inverse of the wavelength. It may be thought of as the number of cycles or road profile fluctuations per distance travelled. The number of fluctuations per second is therefore dependent upon the velocity of the vehicle across this road profile. In order to convert spatial frequency into radian frequency, it is necessary to multiply the special frequency by $2\pi v$, where v is the velocity of the vehicle. The velocity of car is not constant and can vary anywhere up to 70kilometres per hour. The PSD used by Tamboli *et al* will be used, as it simplifies the problem somewhat by assuming a constant velocity. This PSD is defined as:

 $G(f) = ae^{(-bf)}$

where,*a*: describes the general roughness of the road.*b*: describes the wavelength distribution.*f*: refers to frequency (Hz)

Tamboli *et al* [9] suggests the coefficients for PSD obtained in Table 1. These values are dependent upon both the quality of the road, and also the speed of the vehicle travelling on it. However the highway driving is likely to be the better approximation of the two, and will therefore be used for comparing the different dampers.

	Joefficients of the FSD used by Talliot	лі
Road type	$a (m^2/Hz)$	b
Highway	$4.85 imes10^{-4}$	0.19
City	$23.0244 imes 10^{-4}$	0.213

Table 1 Coefficients of the PSD used by Tambol	Table 1	Coefficients	of the PSD	used by	/ Tamboli
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The mean square displacement of the road irregularities may be found from the PSD:

Equation (7) may be discretised to find the root mean square displacements in a given frequency band:

$$\bar{x}_{r,f_n} = \sqrt{\int_{f_n - \frac{h}{2}}^{f_n + \frac{h}{2}} G(f) df} \qquad \dots 8$$

where,

 f_n = the centre frequency of the frequency band.

h = the width of the frequency band.

Equation (8) may be used to represent the amplitude of displacement, or irregularity of the road profile within each given frequency band [10]. The mean value of the actual response of the vehicle must relate the amplitude of the road profile fluctuations to the frequency response of the vehicle in that same frequency band. The mean value of the FRF in each frequency band is given by.

$$\overline{H}_{f_n} = \frac{1}{h} \int_{f_n - \frac{h}{2}}^{f_n + \frac{h}{2}} H(\omega) df$$

where $\omega = 2\pi f$

The amplitude of displacement of the unsprung mass can now be calculated for each frequency band using following relation,

$$\overline{x}_{u,f_n} = \overline{x}_{r,f_n} \times \overline{H}_{f_n} \qquad \dots \dots 9$$

Equations (7) and (8) can now be substituted into equation (9) and be rewritten as it is in equation (10). All of the information required to obtain the load fluctuation rate R_u of the vehicle is

$$R_{u} = \frac{k_{t}}{(M_{s} + m_{u})g} \sum_{n=1}^{k} (\bar{x}_{r,f_{n}} - \bar{x}_{u,f_{n}})^{2} \quad \dots \dots 10$$

4.2 Evaluation Criterion

Figure 9 shows the value of fluctuation load (R_u) versus coefficient of damping for the quarter car model of the Quarter car. This indicates that a damping coefficient between 3500Ns/m and 4000Ns/m will result in a vehicle that produces the highest average traction at the tyres. That is, at these damping coefficients, the R_u value is minimised, indicating that tyre load fluctuations will be minimised. Also, the slope of the curve is steeper when the damping coefficient is below the optimal point, than when it is above the optimal damping point. This shows that the consequence of over damping the car does not have as large a negative impact on performance as at under damping. The analysis using the Four-Degree of freedom half car model, Figure 10, the damping coefficient at the front and the rear is assumed to be equal. Again, this model is solved using Mat Lab, and in this case the tyre load fluctuations at both the front and rear wheel are calculated separately. It is evident that the ideal level of damping for the rear, a damping coefficient of 3000 Ns/m is an ideal value where as in order to minimize the front tyre load fluctuations, a damping coefficient of 4000Ns/m is an ideal value. As is the case for the quarter car model, the slope of the curve is steeper in the region below optimal damping. One thing that the analysis of Figure 10 does not take into consideration is the fact that the car can be engineered to use a different

damping coefficient at the front to the rear of the vehicle. Observing that a damping coefficient of 3250 Ns/m is optimal for minimising the rear tyre load fluctuations, the rear dampers are set to this value. The damping coefficient at the front can then be examined to determine its optimal value, as shown in Figure 10. From this figure the optimal damping at the front is now 4250Ns/m. Further, the above value of *R* at the front tyre has lowered to 2.125 as opposed to the value of 2.25 in the case of Figure 10. This represents a net improvement in performance for the vehicle.



Figure 9 Effect of damping coefficient on the evaluation criterion for a Ouarter car model



Figure 10 Evaluation criterions for half car model, using the assumption that damping is equal at the front and rear

The motion at the rear unsprung mass is dependent upon the motion at the front unsprung mass, and vice versa. So the next step is to continue this as an iterative process by setting the front damping coefficient to the new determined optimal value of 4250 Ns/m, and repeating the process for the rear tyre load fluctuations, as is done in Figure 12. The first thing to note is that in Figure 10, the optimal damping coefficient for the rear is found to be 3250 Ns/m that resulted in R value of 3.9 at the rear tyre. In Figure 12, the damping coefficient at the front of the vehicle has been further optimised, and this changed the optimal point of damping for the rear. Even so, if the rear was to be left at the value of 3250 Ns/m, the new value of R is 3.55. In other words, by improving the performance of the front of the car, the performance at the rear of the car has also improved, even without making any changes to the settings at the rear. This happens because the displacement fluctuations at the front of the vehicle transmit through the suspension, into the sprung mass of the vehicle, and ultimately to the rear tyre. So by reducing the tyre load fluctuations at the front, the tyre load fluctuations at the rear are also reduced.



Figure 11 Evaluation criterions at front tyre, first iteration "Evaluation Criterion" for reae tyre using half car model



Figure 12 Evaluation criterions at rear tyre, second iteration



Figure 13 Evaluation criterions at front tyre, third iteration

From Figure 12 the point of optimal damping for the rear of the vehicle can be read off as 3000 Ns/m, and this results in an R value of 3.5, which is a further improvement to the performance of the vehicle. This is again reiterated to observe how the new value of R at the rear of the car effects how the front of the car is performing. This analysis is shown in Figure 13, where it can be seen that the optimal damping coefficient still occurs at 4250 Ns/m, which is the same as it was before the modification made to the rear, signalling the end of the iteration process. Once again, it can be observed that even though the optimal amount of damping has not changed the degree of tyre load fluctuations have further decrease to a value of 2.1, due to the improved performance at the rear suspension.

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